

IN THE SPECIFICATION:

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Figures 1 to 7 relate to the invention. Figures 1 and 3 to 6 illustrate anode assemblies according to the invention, seen in a longitudinal section. Figure 2 illustrates two elements of the anode assembly in Figure 1. Figure 6A shows the connection conductor and the anode, each having an annular shoulder having separated by a spacing G when hot, which spacing enables the anode to be inserted into the conductor when hot. Figure 6B shows the connection conductor and the anode having shoulders that are inserted one into the other to provide temporary mechanical support when cold, until the brazed material has increased in strength when cold. Figure 7 illustrates Figures 7A and 7b illustrate the morphological change of the brazing material during brazing. Figure 7A shows the brazing material having a determined initial shape and position. Figure 7B shows deformation during the heat treatment to occupy a final volume in contact with the connection surfaces.